



Application

On/off valve with pneumatic piston actuator

Valve size	DN 15 to 80
Pressure rating	PN 16
Temperature range	-10 to +180 °C

Special features

Globe (straight-pattern) valve equipped with soft-seated flat plug with

- Pneumatic piston actuator
- Cast iron body

Permissible media

- Water
- Air
- Neutral gases and liquids
- Oils
- Steam up to 180 °C

Easy to service and low price thanks to

- Replaceable soft seal
- Safe relief of the actuator springs without having to use a spring compressor

Version

Valve size DN 15 to 80, body made of cast iron EN-GJL-250 (EN-JL1040), pressure rating PN 16

Pneumatic piston actuator with either 30, 60 or 120 cm² effective area (63, 90 or 125 mm piston diameter)

- **Type 3354** · T-pattern globe valve, flanged connections (Fig. 1 and Fig. 2)

Accessories

- **Type 4740 Limit Switch** with inductive proximity switches or with microswitches, optionally with 3/2-way solenoid valve (max. 7 bar; Fig. 3)
- **Fixture for holding proximity switches** with M12 thread
- **NAMUR adapter** to mount a solenoid valve on actuators with 30 or 60 cm² actuator area
- **3/2-way solenoid valve** with G 1/8 for direct attachment to the actuator (double nipple required for mounting) in DN 1.5; 0 to 12 bar; 24 V DC or 230 V AC, optional silencer



Fig. 1: Type 3354, DN 40

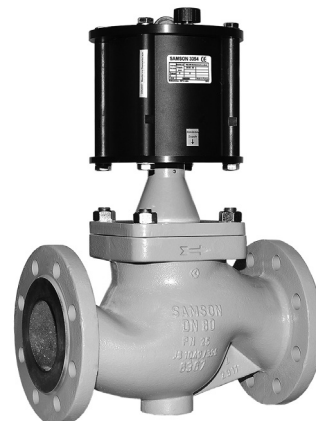


Fig. 2: Type 3354, DN 80



Fig. 3: Type 4740 Electric Limit Switch and solenoid valve, mounted on a pneumatic actuator

- **Double nipple** G 1/8 x G 1/4 detachable, brass
- **Angular screw joint** Order no. 8582-2273 for valves in DN 65 and 80

Further versions

- **Other body materials** · On request
- **ANSI version** · On request

Functional diagram

The process medium flows through the valve in the direction indicated by the arrow in the flow-to-open direction.

The valve plug position determines the cross-sectional area between the seat and plug.

Fail-safe action

Depending on how the springs are arranged in the pneumatic actuator (Fig. 5 and Fig. 6), the valve has two fail-safe positions that become effective when the supply air or control signal fails:

- **Fail-close (FA/NC):** the valve is closed upon air supply or control signal failure.
- **Fail-open (FE/NO):** the valve is opened upon air supply or control signal failure.

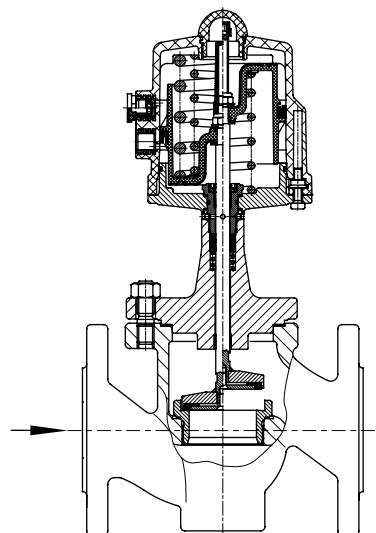


Fig. 5: Type 3354 Globe Valve and pneumatic actuator with 60 cm² actuator area

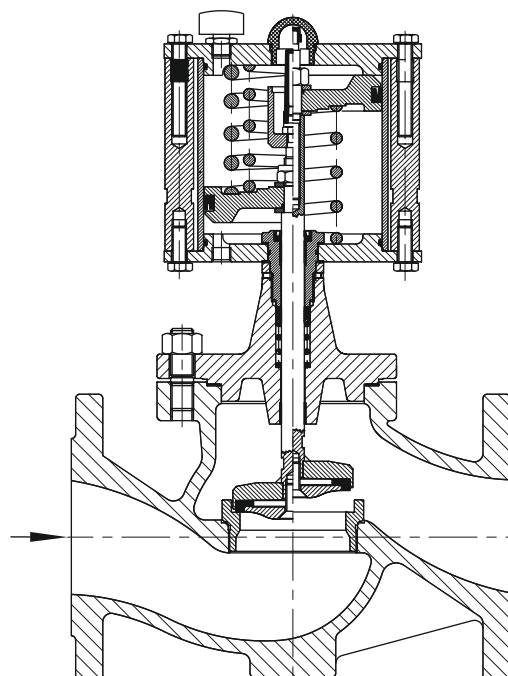


Fig. 6: Type 3354 Globe Valve and pneumatic actuator with 120 cm² actuator area

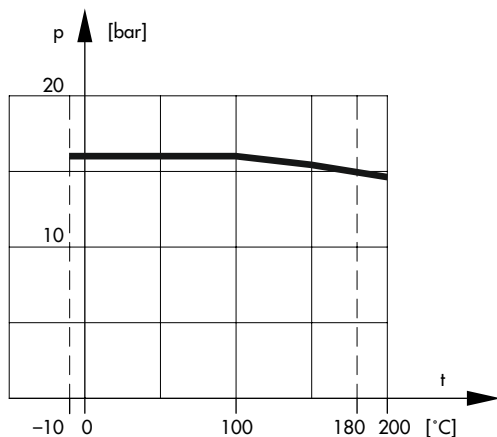


Fig. 4: Pressure-temperature diagram

Table 1: Technical data for Type 3354 Globe Valve

Valve sizes	DN 15 to 80
Material	Cast iron EN-GJL-250 (EN-JL1040)
Type of connection	Flange
Pressure rating	PN 16
Seat-plug seal	Soft seal
Characteristic	Open/Close
Actuator	30 cm ² (Ø = 63 mm) · 60 cm ² (Ø = 90 mm) · 120 cm ² (Ø = 125 mm)
Permissible signal pressure	Minimum (see Table 4.1 and Table 4.2) · Maximum 8 bar
Control pressure connection	G ¼
Temperature range	
Perm. medium temperature	-10 to 180 °C
Perm. ambient temperature	-10 to 60 °C
Permissible flow velocity	
Max. velocity at the valve outlet	Liquids: 3 m/s · Gases: 0.3 Mach
Conformity	
	CE

Table 2: Materials

Valve body	Cast iron EN-GJL-250 (EN-JL1040)	
Connecting piece	1.0566	
Actuator stem	1.4571	
Flat plug	1.4571	
Seal	PTFE, 35 % carbon fiber reinforced	
Packing	PTFE/carbon, spring-loaded	
Actuator	30/60 cm ²	120 cm ²
Cover	PA 66, glass fiber reinforced	Aluminum
Piston	PA 66, glass fiber reinforced	Aluminum
Actuator base	Spheroidal graphite iron EN-GJS-400-18-LT (EN-JS1049)	Aluminum

Table 3: Overview: Valve sizes, flow coefficients and seat diameters

Valve size	DN	15	20	25	32	40	50	65	80
Flow coefficient	K _{VS}	6	9	18	20	36	44	65	90
Seat Ø	mm	20		24	48			74	
Travel	mm	15							

Table 4: Permissible differential pressures

The specifications for the standard version have a gray background.

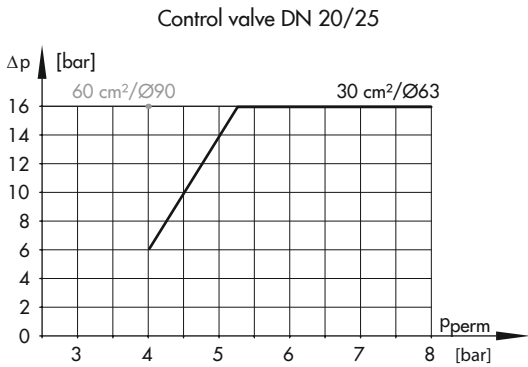
Table 4.1: Fail-close (FA/NC) version

Valve size DN		15 · 20	25	32 · 40 · 50	65 · 80
Actuator	Signal pressure in bar	Δp			
Actuator area					
30 cm ²	5.0	20	10	4	–
60 cm ²	4.0	16	16	6	–
	5.4	–	16	10	–
120 cm ²	5.8	–	–	–	10

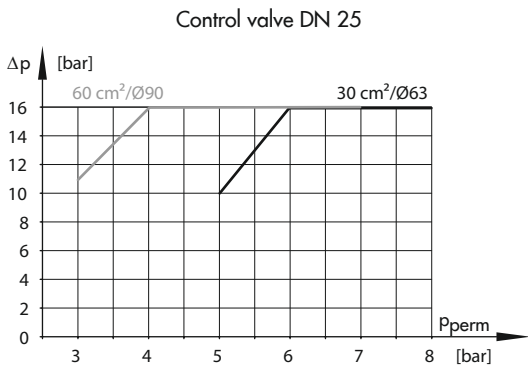
Table 4.2: Fail-open (FE/NO) version · Breakdown according to valve size and actuator area

Required actuators and signal pressures to close the valve at the specified differential pressure

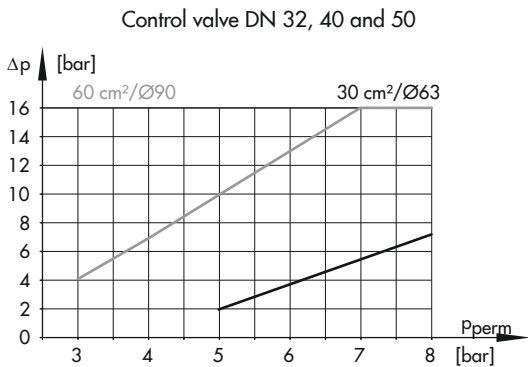
Valve size DN 15 and 20		
Actuator	Signal pressure	Δp
30 cm ² Ø = 63 mm	4 bar	6
	5 bar	14
	6 bar	16
	7 bar	
	8 bar	
60 cm ² Ø = 90 mm	4 bar	16



Valve size DN 25		
Actuator	Signal pressure	Δp
30 cm ² Ø = 63 mm	5 bar	10
	6 bar	16
	7 bar	
	8 bar	
60 cm ² Ø = 90 mm	3 bar	11
	4 bar	16
	7 bar	



Valve size DN 32, 40 and 50		
Actuator	Signal pressure	Δp
30 cm ² Ø = 63 mm	5 bar	2
	6 bar	4
	7 bar	5
	8 bar	7
60 cm ² Ø = 90 mm	3 bar	4
	4 bar	7
	5 bar	10
	6 bar	13
	7 bar	16
	8 bar	



Valve size DN 65 and 80		
Actuator	Signal pressure	Δp
120 cm ² $\varnothing = 125$ mm	3 bar	3
	4 bar	6
	5 bar	8
	6 bar	11
	7 bar	14
	8 bar	16

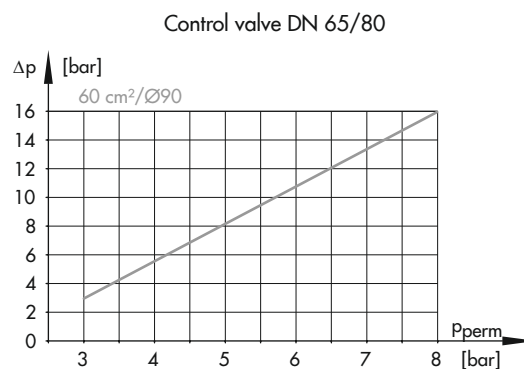


Table 5: Dimensions in mm and weights in kg

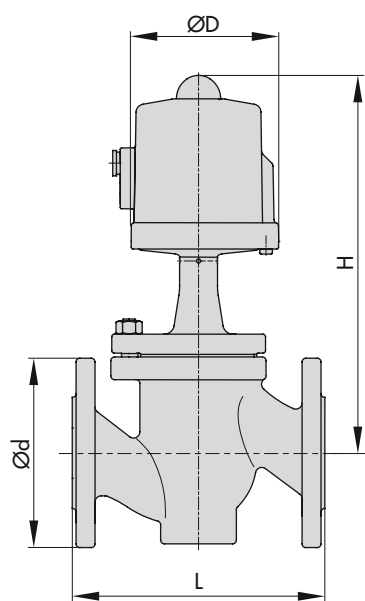
Table 5.1: Version with flanges

Valve size	DN	15	20	25	32	40	50	65	80
Face-to-face dimension L	mm	130	150	160	180	200	230	290	310
Height including actuator H	mm	235		249		262		368	
Flange diameter $\varnothing d$	mm	95	105	115	140	150	165	185	200
Valve weight including actuator	kg	5.4	6.0	7.3	12.3	13.0	15.7	30.5	33.5

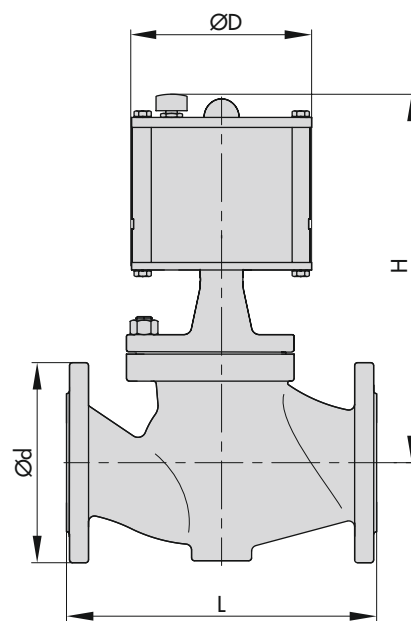
Table 5.2: Pneumatic piston actuator

Version	Actuator area (piston Ø)	30 cm²/Ø = 63 mm	60 cm²/Ø = 90 mm		120 cm²/Ø = 125 mm
			1 spring	2 springs	
Housing ØD	mm	100	127		180
Control pressure connection		G ¼			

Dimensional drawings



Type 3354, DN 15 to 50



Type 3354, DN 65 and 80

Ordering text

The following specifications are required on ordering:

Operational data (for sizing performed by SAMSON)	
Process medium	☐ Water
	☐ Steam
	☐ Neutral gas e.g. air, nitrogen
	☐
Flow rate	Max. ...
Input pressure p_1	... bar
Output pressure p_2 or differential pressure Δp	... bar
Temperature T_1	... °C
Type 3354 Globe Valve	
Valve size	DN ...
Flow coefficient	K_{VS} ...
Pneumatic actuator	
Actuator area (piston Ø)	☐ 30 cm ² /Ø = 63 mm
	☐ 60 cm ² /Ø = 90 mm, one spring
	☐ 60 cm ² /Ø = 90 mm, two springs
	☐ 120 cm ² /Ø = 125 mm (fail-close only)
	☐ 120 cm ² /Ø = 125 mm (fail-open only)
Fail-safe position	☐ Fail-close
	☐ Fail-open
Additional equipment	
Limit switches	☐ Inductive proximity switches
	☐ Solenoid valve
	☐ Microswitch
	☐ Solenoid valve
NAMUR adapter	☐
3/2-way solenoid valve and double nipple	☐ 24 V DC
	☐ 230 V AC
Silencer and fitting for solenoid valve	☐